

13 - Frame and Bumpers/Technical Specifications**TORQUE SPECIFICATIONS**

Description	N·m	Ft Lbs	In Lbs	Comment
Front bumper support bracket nuts	20	15	—	
Front bumper to frame nuts	90	66	—	
Front skid plate bolts	25	18	—	
Front skid plate bracket to frame bracket bolts	50	37	—	
Hitch to frame bolts	90	66	—	
Rear bumper to end cap bracket nuts	25	18	—	
Rear bumper to frame bolts	90	66	—	
Rear bumper to L-bracket fasteners	25	18	—	
Rear bumper wing bracket nuts	35	26	—	
Rear steel bumper to rear crossmember bolts	23	17	—	
Skid plate fuel tank to trans crossmember	65	48	—	
Skid plate to frame	65	48	—	
Tow hook bolts	140	103	—	

Description	N·m	Ft Lbs	In Lbs	Comment
Transfercase skid plate bolts	75	55	—	
Transmission crossmember to frame bolts	70	52	—	
Transmission crossmember to skid plate	65	48	—	
Transmission crossmember to bracket bolts/nuts	115	85	—	